# Solar Spandrel



ClearVue<sup>PV</sup> Spandrel delivers striking architectural design and maximizes renewable energy generation across the building façade.

ClearVue<sup>PV</sup> Spandrel can be produced in construction thicknesses and project-specific sizing to integrate seamlessly with framing systems for low maintenance.



# Solar Spandrel

ClearVue<sup>PV</sup> black spandrel solutions deliver excellent reliability, efficiency, and performance for building sustainability.



## Reliable

power generation efficiency



## **Excellent ROI**

through operational cost reductions + significant energy offsets



## **Tolerant**

of extreme environmental conditions ClearVue full cover spandrel is engineered to replicate traditional black glass spandrel. We offer two options of all black solar spandrel so you can balance desired building aesthetics with power generation and carbon offset goals. First, we offer a pure black spandrel option the prioritizes a unified smooth black appearance. Second, if energy generation is the priority, our high-efficiency spandrel increases energy generation performance.

#### **Benefits**

- Up to 19 watts peak per square foot dependent on installation conditions and desired design
- Fire certified by TÜV SÜD under the EN 13501-1:2018 A2-s1, d0 classification rating for combustibility
- ClearVue solar spandrel glass is IP68 water resistant for a long lifespan
- Can be formed into double glazed units to match vision glass
- Silicon solar cells deliver a proven track record of reliability and longevity
- Patent-pending thermally bridged junction box delivers increased reliability and ability to use a weather-proof silicon bead seal at the façade face
- Can be integrated with ClearVue<sup>PV</sup> vision glass



# ClearVuePV Pure Black Spandrel Specifications

#### Shingled Cell Double Glass Module

ClearVue's proprietary silicon cell design provides a pure black uniform appearance (without lines or squares) spandrel solution that delivers excellent performance and a beautiful aesthetic.



#### **Product Features**

- Up to 300 watts peak per panel dependent on installation conditions and desired design
- Pure black design
- Product can be tailored to support custom size requirements up to 6ft x 4ft and thickness up to 0.4in + 0.4in laminated dependent upon structural design
- IP68-rated water resistance
- Fire certified by TÜV SÜD under the EN 13501-1:2018 A2s1, d0 classification rating for combustibility
- 1000V or 1500V system voltage available
- High resistance to high temperatures, high humidity, sand, acid, and alkali environmental conditions

#### TYPICAL MECHANICAL SPECIFICATIONS Cell Type Mono Crystalline Mono Crystalline Solar Cells 296 (37\*8) 152 (38\*4) Module Dimension (ft/in) 5ft x 4ft x 0.55in or 0.29in 2ft x 4ft x 0.29in Weight (Lbs) 127lbs or 62lbs 28lbs Front Glass (in) 0.25in Tempered coated glass or 0.13in 0.13 Semi tempered coated glass Interlayer Black PVB or POE EVA/POE/PVB Back Glass (in) 0.25in Tempered glass or 0.13in 0.13in Semi tempered glass Junction Box IP68 Rated, 2 bypass diodes IP68 Rated, 1 by-pass diode MC4 (or equiv) Connector MC4 (or equiv) Frame No Frame No Frame 112.7psf(back side)/112.7psf(front side) or Maximum Load Capacity (Pa) 50psf wind load/50psf snow load 75.2psf

TYPICAL ELECTRICAL CHARACTERISTICS			
	Size	5ft x 4ft x 0.55in or 0.29in	2ft x 4ft x 0.29in
	Max Power at STC (P <sub>max</sub> )	300W	180W
	Open Circuit Voltage (V <sub>oc</sub> )	50.49V	51.10V
STC:	Short Circuit Current (I <sub>sc</sub> )	7.72A	3.26A
Air Mass AM 1.5, Ir-radiance 93W/ft <sup>2</sup>	Voltage at Max Power Point (V <sub>m</sub> )	40.71V	41.94V
Cell temperature 77°F	Current at Max Power Point (I <sub>m</sub> )	7.37A	3.10A
	Power Tolerance	0~+5W	0~+3%
	Module Efficiency	18.1%	18.1%
NMOT: Air Mass AM 1.5, Ir-radiance 74.3W/ft <sup>2</sup> Ambient temperature 68°F, wind speed 3.2ft/s	Max Power at NMOT (P <sub>max</sub> )	224W	98W
	Open Circuit Voltage (V <sub>oc</sub> )	47.66V	48.34V
	Short Circuit Current (I <sub>sc</sub> )	6.23A	2.63A
	Voltage at Max Power Point (V <sub>m</sub> )	37.62V	39.34V
	Current at Max Power Point (I <sub>m</sub> )	5.95A	2.50A
	Power Tolerance	0~+5%	0~+3%

# ClearVue<sup>PV</sup> Pure Black Spandrel Specifications

# Shingled Cell Double Glass Module

#### **TEMPERATURE COEFFICIENTS**

		5ft x 4ft	2ft x 4ft
Temperature Coefficient of $P_{max}$	%/°C	-0.35	-0.36
Temperature Coefficient of $V_{oc}$	%/°C	-0.28	-0.29
Temperature Coefficient of I <sub>sc</sub>	%/°C	0.046	0.05

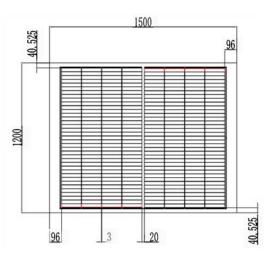
#### **WORKING CONDITIONS**

		5ft x 4ft	2ft x 4ft
Maximum System Voltage (With S)	V	1000DC (IEC)	1000CE (IEC)
Maximum System Voltage (Without S)	V	1500DC (IEC)	1500DC (IEC)
Operating Temperature	°F	-40~+185	-40~+185
Nominal Operating Cell Temperature	°F	113 ± 37	113 ± 35
Maximum rated current	А	15	20

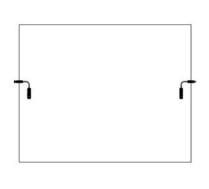
#### **ENGINEERING DRAWINGS 5ft x 4ft**

#### 2ft x 4ft

#### FRONT VIEW



BACK VIEW



FRONT VIEW



BACK VIEW











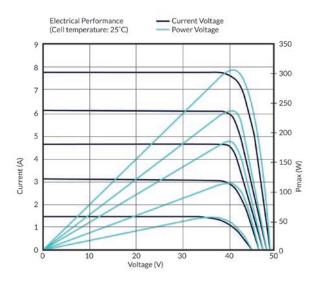




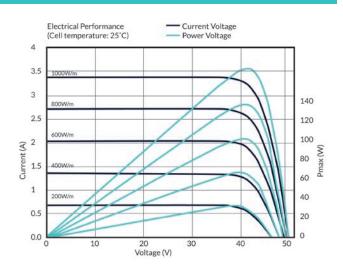
# ClearVuePV Pure Black Spandrel Specifications

# Shingled Cell Double Glass Module

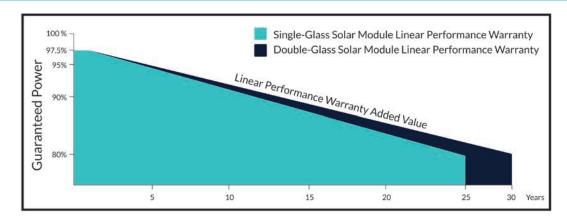
#### **ELECTRICAL CURVES 5ft x 4ft**



#### 2ft x 4ft



#### **LINEAR PERFORMANCE**



Due to continuous innovation, research and product improvement, the specifications in this product information sheet are subject to change without prior notice. The specifications may deviate slightly for final delivered products and are not guaranteed.

# ClearVuePV High Efficiency Spandrel Specifications

#### Black Double Glass Module

ClearVue<sup>PV</sup> High Efficiency Spandrel extends on-site energy generation to new heights with monocrystalline silicon cells that provide an all black uniform appearance.



#### **Product Features**

- Up to 19 watts peak per square foot, dependent on installation conditions and desired design
- Integrates Multiple-Busbar (MBB) technology, to deliver higher power output
- Product can be tailored to support custom size requirements up to 8ft x 13ft and thickness up to 0.4in + 0.4in laminated dependent upon structural design; thicker variants available upon request
- Fire certified by TÜV SÜD under the EN 13501-1:2018 A2-s1,
   d0 classification rating for combustibility
- 1000 or 1500V system voltage available
- IP68-rated water resistance
- Half-Cell Cutting Technology to lower the output power losses caused by shading
- High resistance to high temperatures, high humidity, sand, acid, and alkali environmental conditions

#### **TYPICAL MECHANICAL SPECIFICATIONS**

Cell Type	Mono Crystalline
Solar Cells	120 (6*20)
Module Dimension (ft/in)	3.4ft x 5.8ft x 0.24in
Weight (Lbs)	56.2lbs
Front Glass (in)	0.1in Semi tempered coated glass
Interlayer	EVA/POE/PVB
Back Glass (mm)	0.1in Semi tempered glass
Junction Box	IP68 Rated, 3 by-pass diodes
Connector	Multi-Contact MC4 (or equiv)
Frame	No Frame
Maximum Load Capacity (Pa)	50psf wind load/50psf snow load

# TEMPERATURE COEFFICIENTS

Temperature Coefficient of $P_{\text{max}}$	%/°C	-0.42
Temperature Coefficient of $V_{oc}$	%/°C	-0.33
Temperature Coefficient of I <sub>sc</sub>	%/°C	0.04

#### TYPICAL ELECTRICAL CHARACTERISTICS

	Max Power at STC (P <sub>max</sub> )	370W
STC:	Open Circuit Voltage (V <sub>oc</sub> )	41.27V
Air Mass AM 1.5,	Short Circuit Current $(I_{sc})$	11.35A
Ir-radiance 93W/	Voltage at Max Power Point $(V_m)$	34.20W
Cell temperature	Current at Max Power Point $(I_m)$	10.82A
25°C	Power Tolerance	0~+3%
	Module Efficiency	20.1%
NMOT:	Max Power at NMOT (P <sub>max</sub> )	277W
Air Mass AM 1.5,	Open Circuit Voltage (V <sub>oc</sub> )	38.5V
Ir-radiance 74.3W/	Short Circuit Current (I <sub>sc</sub> )	9.15A
Ambient	Voltage at Max Power Point $(V_m)$	31.4V
temperature 20°C, wind speed 1m/s	Current at Max Power Point $(I_m)$	8.81A
	Power Tolerance	0~+3%

#### **WORKING CONDITIONS**

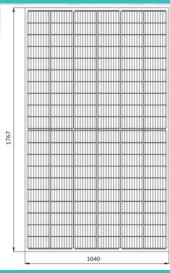
Maximum System Voltage (With S)		1000CE (IEC)
Maximum System Voltage (Without S)	V	1500DC (IEC)
Operating Temperature	°F	-40~+185
Nominal Operating Cell Temperature	°F	113 ± 37
Maximum rated current	Α	20

# ClearVue<sup>PV</sup> High Efficiency Spandrel Specifications

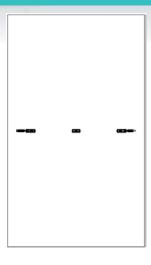
#### Black Double Glass Module

#### **ENGINEERING DRAWINGS (mm)**

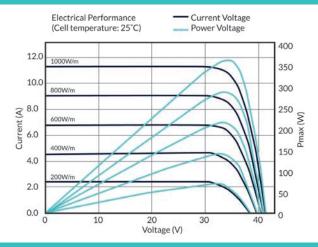
FRONT VIEW



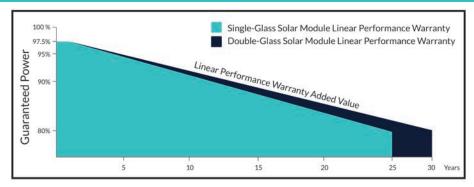
BACK VIEW



#### **ELECTRICAL CURVES**



#### **LINEAR PERFORMANCE**















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# Quality Control & Quality Assurance



### **Testing & Inspection**

Visual inspection of solar cells and testing for quality & performance



#### Electroluminescence

Inspection and testing of interlayer and solar wafers



# **Environmental & Stress Testing**

Water infiltration, weight bearing, impact, heat, cold, and humidity



#### Safety & Fire Testing

PV safety, fire classification, fire performance of external cladding

We are dedicated to delivering high-performance, high-quality, long-lasting, and safe façade solutions.

# **Quality and Safety**

ClearVue<sup>PV</sup> Vision Glass, Spandrel, Skylight, Balustrade, and Cladding products are engineered to meet and/or exceed industry standards for quality, lifespan, and safety.

By undergoing rigorous testing, compliance, and certifications, our solar façade solutions demonstrate the reliability and suitability for deployment in diverse building envelope applications. This ensures optimal energy production, fire resistance, and thermal efficiency. Adherence to these standards underscores our commitment to deliver high-quality, dependable products that contribute to sustainable and resilient built environments.



# Certifications & Compliance

#### ClearVue<sup>PV</sup> Spandrel

- 30-year linear power performance warranty
- 12-year product warranty
- High resistance to high temperatures, high humidity, sand, acid, and alkali environmental conditions
- Fire certified by TÜV SÜD under the EN 13501-1:2018 A2-s1, d0 classification rating for combustibility
- Reliable seal and IP68 connectors



TESTING STANDARDS		
IEC 61215-1	Terrestrial photovoltaic modules - Design qualification and type approval - Part 1 test requirements	
IEC 61215-1-1	Terrestrial photovoltaic modules - Design qualification and type approval - Part 1-1: Special requirements for testing of crystalline silicon photovoltaic modules	
IEC 61215-2	Terrestrial photovoltaic (PV) modules - Design qualification and type approval - Part 2: Test procedures	
IEC 61730-1	Photovoltaic (PV) module safety qualification - Part 1: Requirements for construction	
IEC 61730-2	Photovoltaic (PV) module safety qualification - Part 2: Requirements for testing	
EN 13501-1:2018	Fire classification of construction products and building elements - Achieved A2-s1, d0	
AS 4284	Testing of the building facade (Q3 2024)	
AS/NZS 1530.3	Fire tests on building materials, components, and structures; Part 3: Ignitability, flame propagation, heat release, and smoke release	
Clean Energy Council (CEC) of Australia	Certification - Approved for installation and meets safety standards	
ISO	9001 Certified manufacturing facility	
UL 61730	PV module safety testing (Q4 2024)	

#### **COMPLIANCE & CERTIFICATIONS**















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Performance and efficiency of solar photovoltaic (PV) systems, including Building Integrated Photovoltaic (BIPV) products, may vary based on factors such as location, installation, maintenance, and environmental conditions. Customers are advised to consult with qualified professionals for specific installation requirements and to ensure compliance with local regulations. building codes and standards

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For more detailed product information, warranty terms, and installation guidelines, please refer to official specifications documentation for each individual product or contact our technical support team.